

- Polypropylene

515/2

Friday, June 30, 2017

General Information				
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Material Status	Commercial: Active			
Availability	Africa & Middle East	Asia Pacific	Latin America	
Filler / Reinforcement	Glass\Mineral, 30% Filler by Weight			
Features	Good Dimensional StabilityGood Impact Resistance	High Heat ResistanceMedium Rigidity		
Uses	Automotive Applications	Housings	Pump Parts	
Appearance	Colors Available			
Forms	Pellets			
Processing Method	Injection Molding			

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.16		ASTM D792		
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.5	g/10 min	ASTM D1238		
Molding Shrinkage - Flow	4.7E-3	in/in	ASTM D955		
Molding Shrinkage - Across Flow	4.7E-3	in/in	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield)	9140	psi	ASTM D638		
Tensile Elongation (Break)	11	%	ASTM D638		
Flexural Modulus	609000	psi	ASTM D790		
Flexural Strength	11700	psi	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (73°F)	0.84	ft·lb/in	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
66 psi, Unannealed, 0.126 in	320	°F			
Deflection Temperature Under Load			ASTM D648		
264 psi, Unannealed, 0.126 in	300	°F			

Notes

¹ Typical properties: these are not to be construed as specifications.

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