

- Polypropylene Copolymer

Friday, June 30, 2017

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Filler / Reinforcement	• Calcium Carbonate, 30% Filler by Weight
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	9.0E-3 to 0.013	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	3630	psi	ASTM D638
Tensile Elongation (Break)	100	%	ASTM D638
Flexural Modulus	225000	psi	ASTM D790
Flexural Strength	4350	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	1.2	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	225	°F	ASTM D648
Vicat Softening Temperature	295	°F	ASTM D1525 ²

Notes

¹ Typical properties: these are not to be construed as specifications.

² Loading 1 (10 N)

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

Teknor Apex U.K. Ltd.

Tat Bank Road
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

上海松翰塑化科技有限公司
 TEKNOR APEX 特诺尔爱佩斯 一级分销商
 teknorapex.shshsj.com 联系电话: 021-58958519

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