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- Polypropylene Homopolymer

Friday, June 30, 2017

General Information		
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Material Status	Commercial: Active	
Availability	Asia Pacific	
Filler / Reinforcement	Calcium Carbonate, 20% Filler by Weight	
Forms	Pellets	
Processing Method	Injection Molding	

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ASTM & ISO Properties ¹				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.04		ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	0.010 to 0.014	in/in	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	4640	psi	ASTM D638	
Tensile Elongation (Break)	250	%	ASTM D638	
Flexural Modulus	239000	psi	ASTM D790	
Flexural Strength	6240	psi	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	0.52	ft·lb/in	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ASTM D648	
Vicat Softening Temperature	298	°F	ASTM D1525 ²	

Notes

¹ Typical properties: these are not to be construed as specifications.

² Loading 1 (10 N)

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