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# - Polypropylene Homopolymer

Friday, June 30, 2017

General Information		
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Material Status	Commercial: Active	
Availability	Asia Pacific	
Filler / Reinforcement	Calcium Carbonate, 20% Filler by Weight	
Forms	Pellets	
Processing Method	Injection Molding	

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ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.04		ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	0.010 to 0.014	in/in	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	4640	psi	ASTM D638	
Tensile Elongation (Break)	250	%	ASTM D638	
Flexural Modulus	239000	psi	ASTM D790	
Flexural Strength	6240	psi	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	0.52	ft·lb/in	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (66 psi, Unannealed)	230	°F	ASTM D648	
Vicat Softening Temperature	298	°F	ASTM D1525 <sup>2</sup>	

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Loading 1 (10 N)

#### Teknor Apex Company Corporate Headquarters

### Teknor Apex U.K. Ltd.

Tat Bank Road Oldbury, West Midlands B69 4NH England

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer) 505 Central Avenue Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000 Fax: 401-725-8095 Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

## Phone: (44) 121-665-2100 Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk



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