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- Polypropylene Copolymer

Friday, June 30, 2017

General Information			
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Material Status	Commercial: Active		
Availability	Asia Pacific		
Filler / Reinforcement	Talc, 40% Filler by Weight		
Forms	Pellets		
Processing Method	Injection Molding		

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ASTM & ISO Properties ¹			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	7.0E-3 to 9.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	4060	psi	ASTM D638
Tensile Elongation (Break)	20	%	ASTM D638
Flexural Modulus	363000	psi	ASTM D790
Flexural Strength	5080	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	0.67	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	268	°F	ASTM D648
Vicat Softening Temperature	307	°F	ASTM D1525 ²

Notes

¹ Typical properties: these are not to be construed as specifications.

² Loading 1 (10 N)

Teknor Apex Company Corporate Headquarters

Teknor Apex U.K. Ltd.

Tat Bank Road Oldbury, West Midlands B69 4NH England

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer) 505 Central Avenue Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000 Fax: 401-725-8095 Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

Phone: (44) 121-665-2100 Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk



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