

Chemlon[®] 290 Teknor Apex Company (Chem Polymer) - Polyamide 6

Friday, June 30, 2017

General Information

General			
Material Status	Commercial: Active		
Availability	Asia Pacific	Europe	North America
Additive	Lubricant		
Features	 Good Mold Release 	High Viscosity	Lubricated
Appearance	Natural Color		
Forms	Pellets		
Processing Method	 Injection Molding 		

ASTM & ISO Properties¹

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Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.14		ASTM D792		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (73°F)	12500	psi	ASTM D638		
Tensile Elongation (Break, 73°F)	80	%	ASTM D638		
Flexural Modulus (73°F)	425000	psi	ASTM D790		
Flexural Strength (73°F)	18000	psi	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (73°F)	1.3	ft·lb/in	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
264 psi, Unannealed	155	°F			
Melting Temperature	420	°F			

Notes

¹ Typical properties: these are not to be construed as specifications.

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