

Chemlon® 250 G

Teknor Apex Company (Chem Polymer) - Polyamide 6

Friday, June 30, 2017

General Information					
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Material Status	Commercial: Active				
Availability	Asia Pacific	• Europe	North America		
Filler / Reinforcement	Glass Fiber, 50% Filler by Weight				
Features	 Good Dimensional Stability 	Good Impact Resistance	High Tensile Strength		
Forms	• Pellets				
Processing Method	Injection Molding				

ASTM & ISO Properties ¹				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.54		ASTM D792	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (73°F)	30000	psi	ASTM D638	
Tensile Elongation (Break, 73°F)	1.5	%	ASTM D638	
Flexural Modulus (73°F)	1.60E+6	psi	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (73°F)	3.0	ft·lb/in	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
264 psi, Unannealed	410	°F		
Melting Temperature	420	°F		

Notes

Teknor Apex Company Corporate Headquarters

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¹ Typical properties: these are not to be construed as specifications.