

Chemlon® 109-25 GH

Teknor Apex Company (Chem Polymer) - Polyamide 66

Friday, June 30, 2017

General Information

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Creep Resistant	• Good Stiffness	• Heat Stabilized
	• Good Impact Resistance	• Good Toughness	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28		ASTM D792
Molding Shrinkage - Flow	4.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (73°F)	16000	psi	ASTM D638
Tensile Elongation (Break, 73°F)	5.0	%	ASTM D638
Flexural Modulus (73°F)	700000	psi	ASTM D790
Flexural Strength (73°F)	21000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	2.5	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed	475	°F	
Melting Temperature	490	°F	

Notes

¹ Typical properties: these are not to be construed as specifications.

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

Teknor Apex U.K. Ltd.

Tat Bank Road
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com

上海松翰塑化科技有限公司
TEKNOR APEX 特诺尔爱佩斯 一级分销商
teknorapex.shshsj.com 联系电话: 021-58958519

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