🔁 TEKNOR APEX

Sarlink® TPE EE-2260B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

General Information

Product Description

The Sarlink EE-2200 Series is a general purpose thermoplastic elastomer series, available in BLK, designed for automotive exterior extrusion applications. Sarlink EE-2260B is a medium hardness, high density, UV stabilized grade with very good extrudability.

Material Status	 Preliminary Data 		
Availability	 Africa & Middle East Asia Pacific	EuropeLatin America	North America
Additive	UV Stabilizer		
Features	Good AdhesionGood FlexibilityGood Processability	Good ToughnessHigh DensityHigh Specific Gravity	Medium HardnessOzone ResistantUV Resistant
lses	Automotive ApplicationsAutomotive Exterior Parts	Automotive Exterior TrimRubber Replacement	
RoHS Compliance	RoHS Compliant		
Appearance	Black		
Forms	Pellets		
Processing Method	Extrusion		

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Density	1.18	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.50	g/10 min	ASTM D1238		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Stress			ISO 37		
Across Flow : 100% Strain	232	psi			
Flow : 100% Strain	319	psi			
Tensile Stress			ISO 37		
Across Flow : Break	1320	psi			
Flow : Break	783	psi			
Tensile Elongation			ISO 37		
Across Flow : Break	790	%			
Flow : Break	650	%			
Tear Strength - Across Flow	170	lbf/in	ISO 34-1		
Compression Set			ISO 815		
73°F, 22 hr	20	%			
158°F, 22 hr	31	%			
257°F, 70 hr	77	%	1		
Hardness	Nominal Value	Unit	Test Method		
Shore Hardness		TE	150 868		
Shore A	63	~ 坊有版	吸分销商		
Shore A, 15 sec	- HE 100	村了一個新	58958515		
Fill Analysis	Nominal Value	Unit Bill: 021	Test Method		
Apparent Viscosity (392°F, 206 sec^-1)	Nominal Value	Pa·s	ASTM D3835		

Revision Date: 6/1/2016

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Legal Statement

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Processing Information				
Extrusion	Nominal Value Unit			
Cylinder Zone 1 Temp.	380 to 400 °F			
Cylinder Zone 2 Temp.	390 to 410 °F			
Cylinder Zone 3 Temp.	400 to 420 °F			
Cylinder Zone 4 Temp.	410 to 430 °F			
Cylinder Zone 5 Temp.	410 to 430 °F			
Die Temperature	420 to 440 °F			
Extrusion Notes				

Screw Speed: 30 to 100 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

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