

Sarlink® TPE EE-2240B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General	Inform	ation
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Product Description

The Sarlink EE-2200 Series is a general purpose thermoplastic elastomer series, available in BLK, designed for automotive exterior extrusion applications. Sarlink EE-2240B is a medium hardness, high density, UV stabilized grade with very good extrudability.

Material Status • Preliminary Data	
Availability	North America
Additive • UV Stabilizer	
 Good Adhesion High Density Good Flexibility High Specific Good Toughness Medium Hardness 	UV Resistant
 Automotive Applications Automotive Exterior Parts Automotive Exterior Parts 	
RoHS Compliance • RoHS Compliant	
Appearance • Black	
Forms • Pellets	
Processing Method • Extrusion	

ASTM & ISO Properties 1			
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.40	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow: 100% Strain	110	psi	
Flow: 100% Strain	170	psi	
Tensile Stress			ISO 37
Across Flow : Break	840	psi	
Flow : Break	521	psi	
Tensile Elongation			ISO 37
Across Flow : Break	910	%	
Flow : Break	720	%	
Tear Strength - Across Flow	120	lbf/in	ISO 34-1
Compression Set			ISO 815
73°F, 22 hr	11	%	
158°F, 22 hr	26	%	
257°F, 70 hr	78	%	1
Hardness	Nominal Value	Unit	Test Method

Shore Hardness

Shore A Shore A, 15 sec

TEKNOR APEZ350Pa Fill Analysis **Test Method** ASTM D3835

Apparent Viscosity (392°F, 206 sec^-1)

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Legal Statement

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Processing Information		
Extrusion	Nominal Value Unit	
Cylinder Zone 1 Temp.	380 to 400 °F	
Cylinder Zone 2 Temp.	390 to 410 °F	
Cylinder Zone 3 Temp.	400 to 420 °F	
Cylinder Zone 4 Temp.	410 to 430 °F	
Cylinder Zone 5 Temp.	410 to 430 °F	
Die Temperature	420 to 440 °F	

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

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Revision Date: 6/1/2016