

Medalist® MD-12130H (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General Information

Product Description

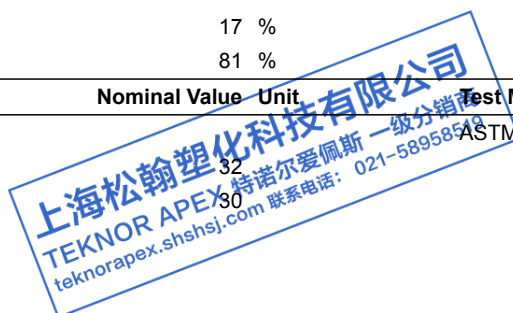
Medalist MD-12100H series are high performance thermoplastic elastomers designed for use in medical and healthcare applications requiring high flow. Medalist MD-12130H is a low density, low hardness, resilient grade, available in NAT and colors, which can be sterilized and exhibits excellent adhesion to polypropylene.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Chemical Resistant • Ethylene Oxide Sterilizable • Good Colorability • Good Flexibility • Good Moldability	• Good Sterilizability • Good Toughness • Halogen Free • High Flow • Low Density • Low Hardness	• Low Specific Gravity • Radiation (Gamma) Resistant • Resilient • Slip • Without Fillers
Uses	• Bladders • Bushings • Connectors • Disposable Hospital Goods • Flexible Grips	• Grommets • Handles • Knobs • Medical/Healthcare Applications • Pharmaceuticals	• Plugs • Rubber Replacement • Seals
Agency Ratings	• ISO 10993 Part 5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.883		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ² (50% Strain)	105	psi	ASTM D412
Tensile Stress ² (100% Strain)	140	psi	ASTM D412
Tensile Stress ² (300% Strain)	250	psi	ASTM D412
Tensile Strength ² (Break)	705	psi	ASTM D412
Tensile Elongation ² (Break)	750	%	ASTM D412
Tear Strength ²	110	lbf/in	ASTM D624
Compression Set ³			ASTM D395
73°F, 22 hr	17	%	
158°F, 22 hr	81	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	32		
Shore A, 5 sec, Injection Molded	30		



Revision Date: 6/1/2016

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

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Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.

² Die C, 20 in/min

³ Type 1

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