

## - Polypropylene

**540** 

Friday, June 30, 2017

General Information			
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Material Status	Commercial: Active		
Availability	Asia Pacific		
Filler / Reinforcement	Calcium Carbonate, 40% Filler by Weight		
Features	UV Resistant		
Uses	Appliance Components Industrial Applications		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.22		ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	8.0E-3 to 0.010	in/in	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	3050	psi	ASTM D638	
Tensile Elongation (Break)	77	%	ASTM D638	
Flexural Modulus	284000	psi	ASTM D790	
Flexural Strength	4930	psi	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	0.49	ft·lb/in	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (66 psi, Unannealed)	244	°F	ASTM D648	
Vicat Softening Temperature	298	°F	ASTM D1525 <sup>2</sup>	

## Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Loading 1 (10 N)

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