

# Sarlink® TPV 24445N

### Teknor Apex Company - Thermoplastic Vulcanizate

Friday, June 30, 2017

### **General Information**

#### **Product Description**

Sarlink TPV 24445N is a high performance thermoplastic vulcanizate used in a variety of consumer and industrial applications. Sarlink TPV 24445N is a medium hardness, low density, UV stabilized grade suitable for injection molding.

General			
Material Status	Commercial: Active		
Availability	<ul><li> Africa &amp; Middle East</li><li> Asia Pacific</li></ul>	<ul><li>Europe</li><li>Latin America</li></ul>	North America
Features	<ul><li>Light Stabilized</li><li>Low Density</li><li>Low Flow</li></ul>	<ul><li>Low Specific Gravity</li><li>Lubricated</li><li>Medium Hardness</li></ul>	<ul><li>Slip</li><li>Sunlight Resistant</li><li>UV Absorbing</li></ul>
Uses	<ul><li>Consumer Applications</li><li>Gaskets</li><li>Glazing</li></ul>	<ul><li> Grommets</li><li> Plugs</li><li> Shock Absorbing Pads</li></ul>	• Tubing
RoHS Compliance	<ul> <li>RoHS Compliant</li> </ul>		
Appearance	Opaque		
Forms	• Pellets		
Processing Method	Injection Molding		

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value U	Init	Test Method	
Specific Gravity	0.930		ASTM D792	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0 g/	/10 min	ASTM D1238	
Elastomers	Nominal Value U	Init	Test Method	
Tensile Strength (Break)	430 ps	si	ASTM D412	
Tensile Elongation (Break)	300 %	6	ASTM D412	
Hardness	Nominal Value U	Init	Test Method	
Durometer Hardness (Shore A)	45		ASTM D2240	

### Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Processing Information			
njection	Nominal Value Unit		
Rear Temperature	260 to 300 °F		
Middle Temperature	280 to 320 °F		
Front Temperature	300 to 340 °F 共有		
Nozzle Temperature	340 to 380 PF		
Processing (Melt) Temp	340 to 380 WF		
Mold Temperature	70 to 100 ™ F		
Injection Pressure	TEKNAP 200 to 800 psi		
Back Pressure	300 to 340 °F 340 to 380 °F 340 °F 340 to 380 °F 340 °F 34		
Screw Speed	50 to 100 rpm		
Cushion	0.150 to 1.00 in		

Revision Date: 1/10/2017

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### **Injection Notes**

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

### **Notes**

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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