TEKNOR APEX

Medalist® MD-12180 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General Information

Product Description

The Medalist MD-12100 Series are high performance thermoplastic elastomers designed for medical and healthcare applications requiring high elasticity and excellent moldability. Medalist MD-12180 is a higher hardness, low density, translucent grade, available in NAT and colors, which can be sterilized and exhibits excellent adhesion to polypropylene.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Chemical Resistant • Ethylene Oxide Sterilizable • Good Adhesion • Good Moldability • Good Sterilizability	• Good Toughness • Halogen Free • High Hardness • Low Density • Low Specific Gravity • Lubricated	• Medium Flow • Radiation Sterilizable • Resilient • Slip • Without Fillers
Uses	• Bushings • Closures • Disposable Hospital Goods • Flexible Grips	• Grommets • Knobs • Medical/Healthcare Applications • Pharmaceuticals	• Plugs • Rubber Replacement
Agency Ratings	• ISO 10993 Part 5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties [1]

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.893		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	9.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2] (50% Strain)	550	psi	ASTM D412
Tensile Stress [2] (100% Strain)	620	psi	ASTM D412
Tensile Stress [2] (300% Strain)	790	psi	ASTM D412
Tensile Strength [2] (Break)	1750	psi	ASTM D412
Tensile Elongation [2] (Break)	720	%	ASTM D412
Tear Strength [2]	287	lbf/in	ASTM D624
Compression Set [3]			ASTM D395
73°F, 22 hr	25	%	
158°F, 22 hr	44	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	82		
Shore A, 5 sec	80		

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Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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