

Monprene® RG-20140 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General Information

Product Description

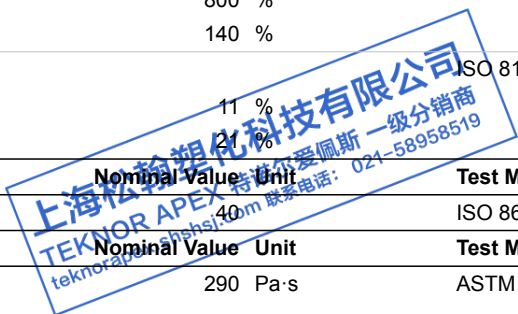
The Monprene RG-20100 series is a group of high performance thermoplastic elastomers specifically designed for extruded regulated applications including food contact, toys, and children's products. Monprene RG-20140 is a low density, low hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for extrusion. Please contact Teknor Apex for a regulatory compliance letter.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• BPA Free • Food Contact Acceptable • Good Adhesion • Good Colorability • Good Processability	• Low Density • Low Flow • Low Hardness • Low Specific Gravity • Lubricated	• No Animal Derived Components • Slip • Without Fillers
Uses	• Consumer Applications • Cosmetic Packaging • Food Containers • Food Packaging	• Food Service Applications • Kitchenware • Lids • Non-specific Food Applications	• Rubber Replacement • Toys
Agency Ratings	• EU Food Contact, Unspecified Rating	• FDA Food Contact, Unspecified Rating	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Translucent	
Forms	• Pellets		
Processing Method	• Extrusion		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.890	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	0.50	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ²			ISO 37
Across Flow : 100% Strain	116	psi	
Flow : 100% Strain	290	psi	
Tensile Stress ²			ISO 37
Across Flow : Break	870	psi	
Flow : Break	319	psi	
Tensile Elongation ²			ISO 37
Across Flow : Break	800	%	
Flow : Break	140	%	
Compression Set ³			ISO 815
73°F, 22 hr	11	%	
158°F, 22 hr	27	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 5 sec)	40		ISO 868
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec ⁻¹)	290	Pa·s	ASTM D3835



Revision Date: 6/1/2016

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

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Legal Statement

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Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	300 to 320	°F
Cylinder Zone 2 Temp.	320 to 400	°F
Cylinder Zone 3 Temp.	340 to 420	°F
Cylinder Zone 4 Temp.	360 to 440	°F
Die Temperature	360 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150F (65C).

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type 1, 20 in/min

³ Type A

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*In U.S. for Vinyls, TPEs, Colorants,
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