

# Sarlink® TPE ME-2170B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

## General Information

### Product Description

Sarlink TPE ME-2100 Series are general purpose thermoplastic elastomers designed for exterior automotive molding applications. Sarlink TPE ME-2170B is a medium hardness, high density, filled grade having good UV resistance.

### General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Adhesion • Good Flow	• Good Processability • Good Toughness • High Density	• High Specific Gravity • Medium Hardness • UV Resistant
Uses	• Automotive Applications	• Automotive Exterior Parts	• Rubber Replacement
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

## ASTM & ISO Properties <sup>1</sup>

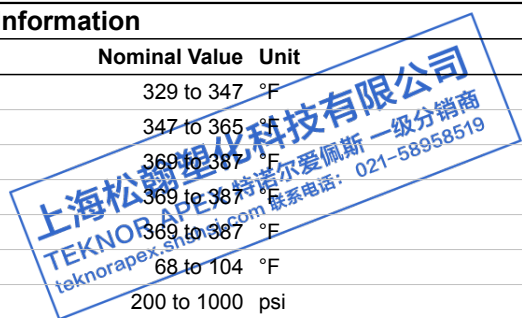
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm <sup>3</sup>	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	232	psi	ISO 37
Tensile Strength (Break)	1000	psi	ISO 37
Tensile Elongation (Break)	750	%	ISO 37
Compression Set (158°F, 22 hr)	46	%	ISO 815
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 5 sec)	72		ISO 868
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec <sup>-1</sup> )	115	Pa·s	ISO 11443

### Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

## Processing Information

Injection	Nominal Value	Unit
Rear Temperature	329 to 347	°F
Middle Temperature	347 to 365	°F
Front Temperature	369 to 387	°F
Nozzle Temperature	369 to 387	°F
Processing (Melt) Temp	369 to 387	°F
Mold Temperature	68 to 104	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	



Revision Date: 6/1/2016

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Injection	Nominal Value	Unit
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

### Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 176°F (80°C).

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

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