

Sarlink® TPE EE-1195B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

General Information

Product Description

The Sarlink EE-1100 Series is a general purpose thermoplastic elastomer series, available in BLK, designed for demanding automotive extrusion applications including backbone for window encapsulation. Sarlink EE-1195B is a high hardness, high density grade with low CLTE, good chemical resistance and elastic performance.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Balanced Stiffness/Toughness • Chemical Resistant • Good Adhesion	• Good Processability • High Density • High Hardness	• High Specific Gravity • Resilient
Uses	• Automotive Applications • Automotive Exterior Parts	• Automotive Exterior Trim • Automotive Window Encapsulation	• General Purpose • Rubber Replacement
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Coextrusion	• Extrusion	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13		ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow : 100% Strain	986	psi	
Flow : 100% Strain	798	psi	
Tensile Strength			ISO 37
Across Flow : Break	1960	psi	
Flow : Break	1800	psi	
Tensile Elongation			ISO 37
Across Flow : Break	660	%	
Flow : Break	580	%	
Tear Strength			ISO 34-1
Across Flow	340	lbf/in	
Flow	300	lbf/in	
Compression Set (158°F, 22 hr)	62	%	ISO 815
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ISO 868
Shore D, 1 sec	43		
Shore D, 5 sec	39		
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ISO 188
230°F, 1008 hr	26	%	
257°F, 168 hr	-11	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
230°F, 1008 hr	-17	%	
257°F, 168 hr	-11	%	

上海松翰塑化科技有限公司
 TEKNOR APEX 特诺尔爱佩斯 一级分销商
 teknorapex.shshs.com 联系电话: 021-58958519

Revision Date: 3/27/2017

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

Sarlink® TPE EE-1195B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Aging	Nominal Value	Unit	Test Method
Change in Shore Hardness in Air			ISO 188
Shore A, 230°F, 1008 hr	3.8		
Shore A, 257°F, 168 hr	0.30		

Additional Information	Nominal Value	Unit
Apparent Shear Viscosity - @ 206 1/sec (392°F)	240	Pa·s

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	340 to 380	°F
Cylinder Zone 2 Temp.	350 to 390	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	370 to 400	°F
Die Temperature	370 to 400	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm; predrying is suggested for enhanced bonding for coextrusion.

Notes

¹ Typical properties: these are not to be construed as specifications.

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

Teknor Apex U.K. Ltd.

Tat Bank Road
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com

上海松翰塑化科技有限公司
TEKNOR APEX 特诺尔爱佩斯 一级分销商
teknorapex.shshsj.com 联系电话: 021-58958519

Revision Date: 3/27/2017

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.