

# Monprene® RG-17260 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

## General Information

### Product Description

The Monprene RG-17200 series is a group of high performance thermoplastic elastomers specifically designed for EU injection molded regulated applications including food contact, toys, and children's products. Monprene RG-17260 is a medium density, medium hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for injection molding. Please contact Teknor Apex for a regulatory compliance letter.

### General

Material Status	• Preliminary Data		
Availability	<ul style="list-style-type: none"><li>• Africa &amp; Middle East</li><li>• Asia Pacific</li></ul>	<ul style="list-style-type: none"><li>• Europe</li><li>• Latin America</li></ul>	<ul style="list-style-type: none"><li>• North America</li></ul>
Features	<ul style="list-style-type: none"><li>• Filled</li><li>• Food Contact Acceptable</li><li>• Good Adhesion</li></ul>	<ul style="list-style-type: none"><li>• Good Colorability</li><li>• Good Processability</li><li>• Lubricated</li></ul>	<ul style="list-style-type: none"><li>• Medium Density</li><li>• Medium Hardness</li></ul>
Uses	<ul style="list-style-type: none"><li>• Closures</li><li>• Consumer Applications</li><li>• Cosmetic Packaging</li><li>• Gaskets</li></ul>	<ul style="list-style-type: none"><li>• Handles</li><li>• Kitchenware</li><li>• Packaging</li><li>• Safety Equipment</li></ul>	<ul style="list-style-type: none"><li>• Sporting Goods</li><li>• Toothbrush Handles</li><li>• Tubing</li><li>• Writing Instruments</li></ul>
Agency Ratings	<ul style="list-style-type: none"><li>• EU Food Contact, Unspecified Rating</li></ul>	<ul style="list-style-type: none"><li>• FDA Food Contact, Unspecified Rating</li></ul>	
RoHS Compliance	<ul style="list-style-type: none"><li>• RoHS Compliant</li></ul>		
Appearance	<ul style="list-style-type: none"><li>• Colors Available</li></ul>	<ul style="list-style-type: none"><li>• Opaque</li></ul>	
Forms	<ul style="list-style-type: none"><li>• Pellets</li></ul>		
Processing Method	<ul style="list-style-type: none"><li>• Injection Molding</li></ul>		

## ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm <sup>3</sup>	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	290	psi	ISO 37
Tensile Stress (300% Strain)	305	psi	ISO 37
Tensile Strength (Break)	1160	psi	ISO 37
Tensile Elongation (Break)	800	%	ISO 37
Compression Set <sup>2</sup>			ISO 815
73°F, 22 hr	26	%	
158°F, 22 hr	47	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 5 sec)	60		ISO 868
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec <sup>-1</sup> )	109	Pa·s	ISO 11443

### Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Revision Date: 6/1/2016

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

# Monprene® RG-17260 (PRELIMINARY DATA)

## Teknor Apex Company - Thermoplastic Elastomer

### Processing Information

Injection	Nominal Value	Unit
Rear Temperature	248 to 320	°F
Middle Temperature	320 to 446	°F
Front Temperature	356 to 446	°F
Nozzle Temperature	356 to 446	°F
Processing (Melt) Temp	356 to 446	°F
Mold Temperature	59 to 122	°F
Injection Rate	Fast	
Back Pressure	72.5 to 218	psi
Screw Speed	50 to 100	rpm
Cushion	0.118 to 0.787	in

### Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

### Extrusion Notes

Screw Speed: 30 to 100 rpm

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Method B

#### Teknor Apex Company Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,  
Engineered Thermoplastics (Chem Polymer)*

505 Central Avenue  
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000  
Fax: 401-725-8095  
Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

#### Teknor Apex U.K. Ltd.

Tat Bank Road  
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100  
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk



Revision Date: 6/1/2016

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.