

APEX® 1520

Teknor Apex Company - Flexible Polyvinyl Chloride

Friday, June 30, 2017

| General Information | | | | | |
|---------------------------|---|-----------------------------------|------------------|--|--|
| General | | | | | |
| Material Status | Commercial: Active | | | | |
| Availability | Africa & Middle East | • Europe | North America | | |
| | Asia Pacific | Latin America | North America | | |
| Features | Low Gloss | | | | |
| Uses | Automotive Interior Parts | • Knobs | | | |
| Automotive Specifications | DELPHI DX300378 | • FORD ESB-M4D259-B3 | • GM GMP.PVC.051 | | |
| | FORD ESB-M4D259-A Type | III • FORD WSB-M4D871-A3 | | | |
| Forms | • Pellets | | | | |
| Processing Method | Injection Molding | | | | |

| ASTM & ISO Properties ¹ | | | | |
|--------------------------------------|---------------|------|-------------|--|
| Physical | Nominal Value | Unit | Test Method | |
| Specific Gravity | 1.31 | | ASTM D792 | |
| Mechanical | Nominal Value | Unit | Test Method | |
| Tensile Strength (Break) | 1600 | psi | ASTM D638 | |
| Tensile Elongation (Break) | 280 | % | ASTM D638 | |
| Hardness | Nominal Value | Unit | Test Method | |
| Durometer Hardness (Shore A, 15 sec) | 75 | | ASTM D2240 | |
| | | | | |

Additional Information

Cold Flex:

Nominal Value: No cracks

Test Method: GM9503P,-30C,6 mm Mandrel

| Cured Properties | Nominal Value Unit | Test Method |
|------------------|--------------------|-------------|
| Flammability | Pass | FMVSS |

Notes

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer)

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¹ Typical properties: these are not to be construed as specifications.