

APEX® 85-J644-L

Teknor Apex Company - Flexible Polyvinyl Chloride

Friday, June 30, 2017

General Information					
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Material Status	Commercial: Active				
Availability	 Africa & Middle East Asia Pacific	EuropeLatin America	North America		
Features	Low Gloss	 Low Temperature Flexibility 			
Uses	Communication Wire Jacketing				
Agency Ratings	NEC Article 725	NEC Article 770	NEC Article 820		
RoHS Compliance	 RoHS Compliant 				
Appearance	 Clear/Transparent 				
Forms	• Pellets				
Processing Method	Extrusion				

ASTM & ISO Properties 1					
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.20		ASTM D792		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Break)	2100	psi	ASTM D638		
Tensile Elongation (Break)	360	%	ASTM D638		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A, 15 sec)	74		ASTM D2240		
Thermal	Nominal Value	Unit	Test Method		
Brittleness Temperature	-49.0	°F	ASTM D746		
Flammability	Nominal Value	Unit	Test Method		
Oxygen Index	21	%	ASTM D2863		

Additional Information

Temperature Rating: 80 °C

UL Sunlight Resistance Recognition: No

Ultimate Elongation Retained, UL 1581, Oven Aged, 7 days, 113°C: 80 % Tensile Strength Retained, UL 1581, Oven Aged, 7 days, 113°C: 108 %

Processing Information Extrusion Nominal Value Unit Melt Temperature 345 °F

Notes

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer)

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¹ Typical properties: these are not to be construed as specifications.