

APEX® 85-J644-M

Teknor Apex Company - Flexible Polyvinyl Chloride

Friday, June 30, 2017

General Information				
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Material Status	Commercial: Active			
Availability	Africa & Middle EastAsia Pacific	EuropeLatin America	North America	
Features	Low Gloss	 Low Temperature Flexibility 		
Uses	 Communication Wire Jacket 	eting • Patch Cord Jacketing		
Agency Ratings	NEC Article 725	NEC Article 770	NEC Article 820	
RoHS Compliance	 RoHS Compliant 			
Appearance	Opaque			
Forms	• Pellets			
Processing Method	Extrusion			

ASTM & ISO Properties ¹			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	2250	psi	ASTM D638
Tensile Elongation (Break)	320	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	80		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-13.0	°F	ASTM D746
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	23	%	ASTM D2863

Additional Information

Temperature Rating: 80 °C

UL Sunlight Resistance Recognition: No

Ultimate Elongation Retained, UL 1581, Oven Aged, 7 days, 113°C: 95 %

Tensile Strength Retained, UL 1581, Oven Aged, 7 days, 113°C: 99 %

Processing Information		
Extrusion	Nominal Value Unit	
Melt Temperature	355 °F	

Notes

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer)

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¹ Typical properties: these are not to be construed as specifications.