

Monprene® MP-2951 XRD1 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General Information

Product Description

Monprene MP-2951 XRD1 is a general purpose thermoplastic elastomer designed for a variety of consumer and industrial product applications requiring a soft, rubber-like feel. Monprene MP-2951 XRD1 is a medium density, high hardness grade which exhibits a good flow and is suitable for injection molding.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Filled • Good Flow	• High Flow • High Hardness	• Medium Density
Uses	• Consumer Applications • Furniture	• General Purpose • Grommets	• Handles
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color	• Opaque	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.03		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	479	psi	ASTM D412
Tensile Strength (Break)	1120	psi	ASTM D412
Tensile Elongation (Break)	670	%	ASTM D412
Compression Set (158°F, 22 hr)	64	%	ASTM D395
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	80		
Shore A, 5 sec, Injection Molded	78		
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec ⁻¹)	110	Pa·s	ASTM D3835

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	360 to 400	°F
Middle Temperature	360 to 400	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	360 to 400	°F
Processing (Melt) Temp	360 to 400	°F

Revision Date: 6/1/2016

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Injection	Nominal Value	Unit
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

¹ Typical properties: these are not to be construed as specifications.

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*In U.S. for Vinyls, TPEs, Colorants,
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Revision Date: 6/1/2016

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