

# Medalist® MD-84368 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

## General Information

### Product Description

Medalist MD-84300 series are high performance thermoplastic elastomers designed specifically for extrusion and injection molded electrical applications in the medical and healthcare industry. The Medalist MD-84300 series are a better alternative to traditional TPVs used in such applications. Medalist MD-84368 is a medium hardness, low density grade with good electrical properties and can be sterilized by autoclave, ETO, or gamma radiation.

### General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Electrically Insulating • Ethylene Oxide Sterilizable • Good Color Stability • Good Colorability	• Good Sterilizability • Halogen Free • High Tensile Strength • Low Flow • Low Specific Gravity	• Medium Hardness • Radiation Sterilizable • Slip
Uses	• Flexible Jacketing • Medical/Healthcare Applications	• Pharmaceuticals • Rubber Replacement	• Wire & Cable Applications
Agency Ratings	• ISO 13485		
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

## ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.920		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	5.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	380	psi	ASTM D412
Tensile Stress (300% Strain)	660	psi	ASTM D412
Tensile Strength (Break)	2650	psi	ASTM D412
Tensile Elongation (Break)	700	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	70		
Shore A, 5 sec	68		
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -76.0	°F	ASTM D746
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (277°F, 168 hr)	26	%	ASTM D573
Change in Ultimate Elongation in Air (277°F, 168 hr)	-1.0	%	ASTM D573
Change in Tensile Strength 140°F, 168 hr, in IRM 902 Oil	37	%	ASTM D471
Change in Ultimate Elongation 140°F, 168 hr, in IRM 902 Oil	7.0	%	ASTM D471

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Revision Date: 3/10/2017

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Electrical	Nominal Value	Unit	Test Method
Volume Resistivity			ASTM D257
73°F	4.3E+16	ohms·cm	
122°F	3.9E+15	ohms·cm	
Dielectric Strength	1200	V/mil	ASTM D149
Dielectric Constant (1 kHz)	2.29		ASTM D150
Dissipation Factor (1 kHz)	8.6E-4		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in, NT)	HB		UL 94
Oxygen Index	19	%	ASTM D2863

### Legal Statement

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### Processing Information

Injection	Nominal Value	Unit
Rear Temperature	390 to 420	°F
Middle Temperature	415 to 430	°F
Front Temperature	430 to 440	°F
Nozzle Temperature	430 to 445	°F
Processing (Melt) Temp	430 to 445	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

### Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	380 to 410	°F
Cylinder Zone 2 Temp.	390 to 420	°F
Cylinder Zone 3 Temp.	415 to 430	°F
Cylinder Zone 4 Temp.	415 to 430	°F
Cylinder Zone 5 Temp.	430 to 445	°F
Die Temperature	430 to 445	°F

### Extrusion Notes

Screw Speed: 30 to 100 rpm

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.



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## Teknor Apex Company - Thermoplastic Elastomer

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