

## Vital-Line SHM0407G1

## - Flexible Polyvinyl Chloride

Friday, June 30, 2017

General Information		
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Material Status	Commercial: Active	
Availability	Asia Pacific	
Features	Non-Phthalate Plasticizer Radiation (Gamma) Resistant	
Uses	Medical/Healthcare Applications	
Forms	• Pellets	
Processing Method	Injection Molding	

ASTM & ISO Properties <sup>1</sup>			
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>2</sup> (Break)	4270	psi	ASTM D638
Tensile Elongation (Break)	50	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	80		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	176	°F	ASTM D1525 3
Heat Stability (374°F)	> 30.0		ASTM D2115-92

## **Notes**

- <sup>1</sup> Typical properties: these are not to be construed as specifications.
- <sup>2</sup> 20 in/min

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<sup>&</sup>lt;sup>3</sup> Loading 1 (10 N)