

# Flexalloy® 9100-35

Teknor Apex Company - Polyvinyl Chloride Elastomer

Friday, June 30, 2017

## General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • Good Thermal Stability	• Recyclable Material • Ultra High Molecular Weight	• Weather Resistant
Uses	• Film • Footwear • Gaskets • Hose	• Rope • Seals • Sheet • Tool/Tote Box	• Tubing • Weatherstripping • Wheels
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

## ASTM & ISO Properties <sup>1</sup>

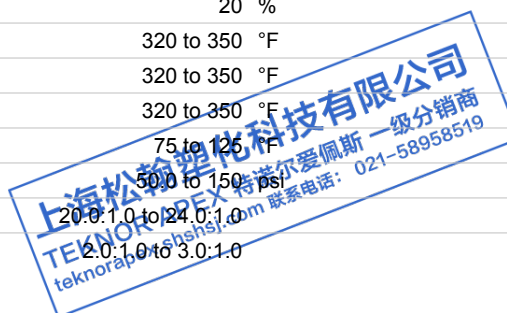
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07		ASTM D792
Molding Shrinkage - Flow	0.010 to 0.025	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (100% Strain)	300	psi	ASTM D638
Tensile Strength (Break)	900	psi	ASTM D638
Tensile Elongation (Break)	380	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tear Strength <sup>2</sup>	105	lbf/in	ASTM D624
Compression Set			ASTM D395
73°F, 22 hr	23	%	
158°F, 22 hr	61	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	35		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	140	°F	ASTM D794
Brittleness Temperature	-71.0	°F	ASTM D746

### Additional Information

Brittle Temperature, ASTM D746: <-57°C

## Processing Information

Injection	Nominal Value	Unit
Suggested Max Regrind	20	%
Rear Temperature	320 to 350	°F
Middle Temperature	320 to 350	°F
Front Temperature	320 to 350	°F
Mold Temperature	75 to 125	°F
Back Pressure	50.0 to 150	psi
Screw L/D Ratio	20.0:1.0 to 24.0:1.0	
Screw Compression Ratio	2.0:1.0 to 3.0:1.0	



Revision Date: 12/12/2013

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### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> Die C

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#### Teknor Apex Company Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,  
Engineered Thermoplastics (Chem Polymer)*  
505 Central Avenue  
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000  
Fax: 401-725-8095  
Toll Free (U.S. only) 800-556-3864

#### Teknor Apex U.K. Ltd.

Tat Bank Road  
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100  
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com

上海松翰塑化科技有限公司  
TEKNOR APEX 特诺尔爱佩斯 一级分销商  
teknorapex.shshsj.com 联系电话: 021-58958519

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