

Medalist® MD-50253

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

General Information

Product Description

The Medalist MD-50200 Series is a high performance thermoplastic elastomer series, designed to be a sustainable alternative to flexible PVC for medical tubing and film. Medalist MD-50253 is a low density, medium hardness, clear grade, available in Nat and color-matched, intended for use in medical and healthcare applications, with excellent processability and throughput in extruded tubing.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Chemical Resistant • Ethylene Oxide Sterilizable • Good Adhesion • Good Processability	• Good Sterilizability • Halogen Free • High Clarity • High Purity • Low Density	• Low Specific Gravity • Medium Hardness • No Animal Derived Components • Radiation (Gamma) Resistant
Uses	• Clear Sheet • Film • Hose	• Medical/Healthcare Applications • Pharmaceuticals • Rubber Replacement	• Tubing
Agency Ratings	• ISO 10993 Part 5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	
Forms	• Pellets		
Processing Method	• Cast Film	• Extrusion	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	4.0	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (50% Strain)	220	psi	ASTM D412
Tensile Stress (100% Strain)	270	psi	ASTM D412
Tensile Stress (300% Strain)	415	psi	ASTM D412
Tensile Strength (Break)	1340	psi	ASTM D412
Tensile Elongation (Break)	890	%	ASTM D412
Tear Strength	177	lbf/in	ASTM D624
Compression Set (73°F, 22 hr)	9.1	%	ASTM D395
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec	55		
Shore A, 5 sec	53		

Legal Statement

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Revision Date: 8/12/2016

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	260 to 300	°F
Middle Temperature	280 to 320	°F
Front Temperature	300 to 340	°F
Nozzle Temperature	340 to 380	°F
Processing (Melt) Temp	340 to 380	°F
Mold Temperature	70 to 100	°F
Injection Pressure	200 to 800	psi
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	340 to 370	°F
Cylinder Zone 2 Temp.	360 to 385	°F
Cylinder Zone 3 Temp.	365 to 400	°F
Cylinder Zone 4 Temp.	365 to 400	°F
Cylinder Zone 5 Temp.	400 to 440	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm.

Screen Pack Recommendation:

60/200/200/60 to 60/200/400/400/200/60 mesh size.

Notes

¹ Typical properties: these are not to be construed as specifications.

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*In U.S. for Vinyls, TPEs, Colorants,
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