

# Telcar® TL-2550A

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

## General Information

### Product Description

Telcar TL-2550A is a general purpose, low density thermoplastic elastomer designed for injection molding applications.

### General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • Good Colorability • High Flow	• Low Density • Low Hardness • Low Specific Gravity	• Oil Extended
Uses	• General Purpose • Grommets	• Industrial Applications • Industrial Parts	
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

## ASTM & ISO Properties <sup>1</sup>

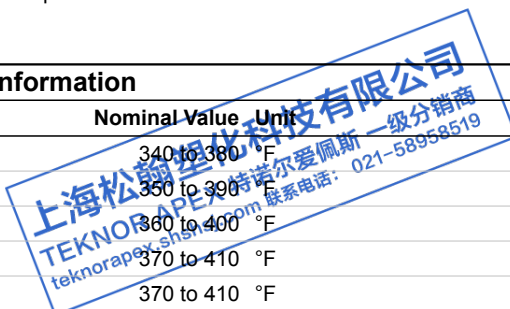
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	21	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	900	psi	ASTM D412
Tensile Elongation (Break)	800	%	ASTM D412
Tear Strength			ASTM D624
Across Flow	115	lbf/in	
Flow	115	lbf/in	
Compression Set			ASTM D395
73°F, 22 hr	20	%	
158°F, 22 hr	40	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	47		ASTM D2240

### Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

## Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	77 to 150	°F



Revision Date: 12/15/2016

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<b>Injection</b>	<b>Nominal Value</b>	<b>Unit</b>
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

<b>Extrusion</b>	<b>Nominal Value</b>	<b>Unit</b>
Cylinder Zone 1 Temp.	330 to 370	°F
Cylinder Zone 2 Temp.	340 to 380	°F
Cylinder Zone 3 Temp.	350 to 390	°F
Cylinder Zone 5 Temp.	360 to 400	°F
Die Temperature	374 to 410	°F

### Extrusion Notes

Screw Speed: 30 to 100 rpm

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

#### Teknor Apex Company Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,  
Engineered Thermoplastics (Chem Polymer)*  
505 Central Avenue  
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000  
Fax: 401-725-8095  
Toll Free (U.S. only) 800-556-3864

#### Teknor Apex U.K. Ltd.

Tat Bank Road  
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100  
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com

上海松翰塑化科技有限公司  
TEKNOR APEX 特诺尔爱佩斯 一级分销商  
teknorapex.shshsj.com 联系电话: 021-58958519

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