TEKNOR APEX

Sinvicomp SIZ4905

- Flexible Polyvinyl Chloride

Thursday, June 29, 2017

General Information

Product Description

"Sinvicomp" SIZ 4905 is a wire & cable polyvinylchloride compound available in pellet form. SIZ 4905 provides good performance for insulation of electrical wires.

General				
Material Status	Commercial: Active			
Availability	Asia Pacific			
Features	High Stiffness			
Uses	 Insulation 			
Wire Types (UL 758)	• AWM	 UL Style 1007 	• UL Style 1015	
RoHS Compliance	 RoHS Compliant 			
Forms	Pellets			
Processing Method	Extrusion			

ASTM & ISO Properties ¹				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity ²	1.40		ASTM D792	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	2610	psi	IEC 811-1-1	
Tensile Elongation (Break)	300	%	ASTM D638	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	91		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Continuous Use Temperature	221	°F	ASTM D794	
Electrical	Nominal Value	Unit	Test Method	
Volume Resistivity (68°F)	2.0E+14	ohms∙cm	BS 2782	
Flammability	Nominal Value	Unit	Test Method	
Oxygen Index	29	%	ASTM D2863	
Additional Information				

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Typical temperature profile for processing SINVICOMP compound is from 140°C to 185°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 160°C Compression zone: 160°C~170°C Mixing zone: 170°C~180°C Nozzle/Die Zone: 185°C

Notes

¹ Typical properties: these are not to be construed as specifications.	
² @ 23°C	「日限公司」
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