

# Telcar® TL-8451

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

## General Information

### Product Description

Telcar TL-8451 is a high performance, halogen-free thermoplastic elastomer designed for electrical applications requiring flexibility over a wide temperature range. Telcar TL-8451 is a high durometer grade that is UV stabilized and RoHS compliant. This grade is UL listed and is suitable for both injection molding and extrusion.

### General

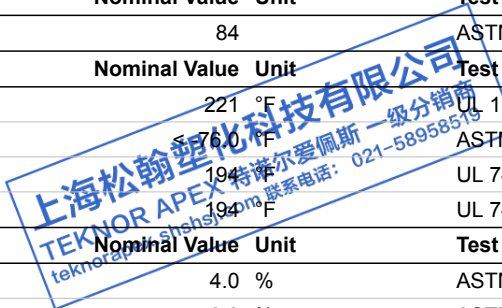
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose • Good Colorability • Good Flexibility • Halogen Free • Heat Aging Resistant	• High Elasticity • High Elongation • High Hardness • High Tensile Strength • Medium Density	• Medium Flow • Ozone Resistant • Sunlight Resistant (720 hours) • UV Resistant • Weather Resistant
Uses	• Appliance Wire Insulation • Appliance Wire Jacketing • Cable Jacketing • Connectors	• Flexible Cord Jacketing • Industrial Cable Insulation • Rubber Replacement • Terminal Cable Jacketing	• Underground Power Cable • Wire & Cable Applications • Wire Jacketing
Wire Types	• SJEOW		
Agency Ratings	• UL 1581 <sup>1</sup>	• UL 94	
RoHS Compliance	• RoHS Compliant		
UL File Number	• QMFZ2.E54709	• QMTT2.E73402	
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

## ASTM & ISO Properties<sup>2</sup>

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.00		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	20	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Deformation Under Load <sup>3</sup> (302°F)	6.00	%	ASTM D621
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress <sup>4,5</sup> (100% Strain, 0.0200 in)	655	psi	ASTM D412
Tensile Stress <sup>4,5</sup> (300% Strain, 0.0200 in)	900	psi	ASTM D412
Tensile Strength <sup>4,5</sup> (Break, 0.0200 in)	2400	psi	ASTM D412
Tensile Elongation <sup>4,5</sup> (Break, 0.0200 in)	660	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	84		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	221	°F	UL 1581
Brittleness Temperature	≤ 76.0	°F	ASTM D746
RTI Elec	194	°F	UL 746
RTI Str	194	°F	UL 746
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (277°F, 168 hr)	4.0	%	ASTM D573
Change in Ultimate Elongation in Air (277°F, 168 hr)	-8.0	%	ASTM D573

Revision Date: 1/25/2016

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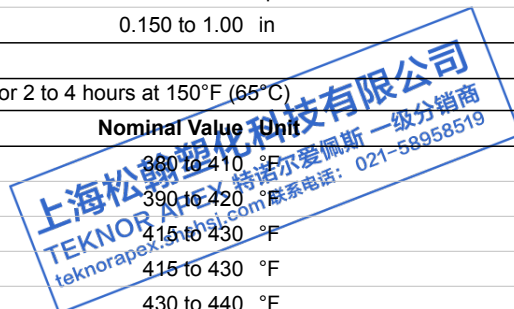
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength 140°F, 168 hr, in IRM 902 Oil	-14	%	ASTM D471
Change in Ultimate Elongation 140°F, 168 hr, in IRM 902 Oil	-7.0	%	ASTM D471
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (122°F)	9.6E+16	ohms·cm	ASTM D257
Dielectric Strength	970	V/mil	ASTM D149
Dielectric Constant			ASTM D150
1 kHz	2.10		
1 MHz	2.33		
Dissipation Factor			ASTM D150
1 kHz	2.0E-4		
1 MHz	1.0E-4		
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.03 in, All Colors)	HB		UL 94
Oxygen Index	18	%	ASTM D2863
Additional Information	Maximum Continuous Operating Temperature, UL-1581: 105°C		

### Legal Statement

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### Processing Information

Injection	Nominal Value	Unit
Rear Temperature	390 to 420	°F
Middle Temperature	415 to 430	°F
Front Temperature	430 to 440	°F
Nozzle Temperature	430 to 445	°F
Processing (Melt) Temp	430 to 445	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in
Injection Notes	Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C)	
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	380 to 410	°F
Cylinder Zone 2 Temp.	390 to 420	°F
Cylinder Zone 3 Temp.	415 to 430	°F
Cylinder Zone 4 Temp.	415 to 430	°F
Cylinder Zone 5 Temp.	430 to 440	°F
Die Temperature	430 to 445	°F



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### Extrusion Notes

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Screw Speed: 30 to 100 rpm

### Notes

<sup>1</sup> 105°C

<sup>2</sup> Typical properties: these are not to be construed as specifications.

<sup>3</sup> 2000g weight

<sup>4</sup> Die C, 20 in/min

<sup>5</sup> die cut from extruded tapes

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#### Teknor Apex Company Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,  
Engineered Thermoplastics (Chem Polymer)*

505 Central Avenue  
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000  
Fax: 401-725-8095  
Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

#### Teknor Apex U.K. Ltd.

Tat Bank Road  
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100  
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

上海松翰塑化科技有限公司  
TEKNOR APEX 特诺尔爱佩斯 一级分销商  
teknorapex.shshsj.com 联系电话: 021-58958519

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