

- Flexible Polyvinyl Chloride

Thursday, June 29, 2017

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Good Stiffness
Uses	• Garden Hose
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18		ASTM D792
Congo Red (374°F)	30.0	min	BS 2782
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	1560	psi	ASTM D638
Tensile Elongation (Break)	300	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	55		ASTM D2240

Additional Information

Typical temperature profile for processing SINVICOMP compound is from 140°C to 170°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 140°C

Mixing zone: 140°C~155°C

Metering zone: 155°C~170°C

Nozzle/Die zone: 170°C

Notes

¹ Typical properties: these are not to be construed as specifications.

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*In U.S. for Vinyls, TPEs, Colorants,
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