

Sinvicomp SZF4869C

- Flexible Polyvinyl Chloride

Friday, June 30, 2017

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Uses	• Appliance Wire Jacketing
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity ²	1.47		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	2180	psi	IEC 811-1-1
Tensile Elongation (Break)	250	%	IEC 811-1-1
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	90		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Hot Deformation - @ 120°C for 1hr	20	%	BS 6469 99.1
Low Temperature Brittleness	-18.0	°C	ASTM D746
Aging	Nominal Value	Unit	Test Method
Mechanical Properties After Aging in Air Oven, 168 hr ³			IEC 60811
Change in Tensile Elongation	10	%	
Change in Tensile Strength	5	%	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity (68°F)	1.0E+13	ohms·cm	BS 2782 230A
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	32	%	ASTM D2863
Additional Information	Nominal Value	Unit	Test Method
Loss of Mass - Oven Ageing Condition @ 100 ± 2°C for 7 days	1.40	mg/cm ²	IEC 811-3-2

Typical temperature profile for SINVICOMP compound is from 160°C to 180°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 160°C
 Mixing zone: 160°C~170°C
 Metering zone: 170°C~180°C
 Nozzle/Die Zone: 180°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² @23°C

³ @ 100 ± 2°C



Revision Date: 10/9/2014

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Teknor Apex Company
Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)*
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

Teknor Apex U.K. Ltd.

Tat Bank Road
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com

上海松翰塑化科技有限公司
TEKNOR APEX 特诺尔爱佩斯 一级分销商
teknorapex.shshsj.com 联系电话: 021-58958519

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