

- Rigid Polyvinyl Chloride

Thursday, June 29, 2017

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Good Stiffness
Uses	• Gaskets
Forms	• Pellets
Processing Method	• Extrusion

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.29 to 1.33		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	2560	psi	ASTM D638
Tensile Elongation (Break)	200	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	87 to 93		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Thermal Stability - Congo Red (374°F)	> 30	min	BS 2782

Additional Information

Typical temperature profile for SINVICOMP compound is from 135°C to 165°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 135°C~145°C
 Mixing zone: 145°C~155°C
 Metering zone: 155°C~165°C
 Nozzle/Die Zone: 165°C

Notes

¹ Typical properties: these are not to be construed as specifications.

Teknor Apex Company Corporate Headquarters

*In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)*

505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
 Fax: 401-725-8095
 Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

Teknor Apex U.K. Ltd.

Tat Bank Road
Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
 Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk



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