

General Information

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Material Status	• Commercial: Active
Availability	• Asia Pacific
Uses	• Footwear
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23 to 1.27		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	1990	psi	ASTM D638
Tensile Elongation (Break)	350	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	67		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Thermal Stability - Congo Red (374°F)	30	min	BS 2782

Additional Information

Typical temperature profile for SINVICOMP compound is from 140°C to 165°C. The optimum temperatures depend on the type of machine as well as screw design being used to process SINVICOMP.

Feeding zone: 140°C
 Mixing zone: 140°C~150°C
 Metering zone: 150°C~160°C
 Nozzle/Die Zone: 165°C

Notes

¹ Typical properties: these are not to be construed as specifications.

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,
Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
 Fax: 401-725-8095
 Toll Free (U.S. only) 800-556-3864

info@teknorapex.com

Teknor Apex U.K. Ltd.

Tat Bank Road
 Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100
 Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

