

- Rigid Polyvinyl Chloride

Thursday, June 29, 2017

General Information

General

Material Status	• Commercial: Active
Availability	• Asia Pacific
Features	• Good Flow • Good Impact Resistance
Uses	• Fittings
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41		ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield)	7050	psi	ASTM D638
Tensile Elongation ² (Break)	100	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	138	°F	ASTM D1525
Thermal Stability ³ (374°F)	> 1	hr	BS 2782

Notes

¹ Typical properties: these are not to be construed as specifications.

² 9.8 in/min

³ Congo Red

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