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## - Rigid Polyvinyl Chloride

Thursday, June 29, 2017

General Information			
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Material Status	Commercial: Active		
Availability	Asia Pacific		
Features	Food Contact Acceptable		
Uses	Shrink Wrap		
RoHS Compliance	RoHS Compliant		
Forms	• Pellets		
Processing Method	Blown Film		

ASTM & ISO Properties <sup>1</sup>				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.31		ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	54	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength <sup>2</sup> (Yield)	6470	psi	ASTM D638	
Tensile Elongation <sup>2</sup> (Break)	160	%	ASTM D638	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	1.5	ft·lb/in	ASTM D256	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	76		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	172	°F	ASTM D1525	

## **Notes**

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<sup>&</sup>lt;sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>&</sup>lt;sup>2</sup> 9.8 in/min