

# 710

## - Rigid Polyvinyl Chloride

Thursday, June 29, 2017

| General Information |                         |  |  |  |
|---------------------|-------------------------|--|--|--|
| General             |                         |  |  |  |
| Material Status     | Commercial: Active      |  |  |  |
| Availability        | Asia Pacific            |  |  |  |
| Features            | Food Contact Acceptable |  |  |  |
| Uses                | Bottles Containers      |  |  |  |
| RoHS Compliance     | RoHS Compliant          |  |  |  |
| Forms               | Pellets                 |  |  |  |
| Processing Method   | Blow Molding            |  |  |  |

## ASTM & ISO Properties<sup>1</sup>

| Physical                                | Nominal Value | Unit     | Test Method |
|---|---------------|----------|-------------|
| Specific Gravity                        | 1.33          |          | ASTM D792   |
| Mechanical                              | Nominal Value | Unit     | Test Method |
| Tensile Strength <sup>2</sup> (Yield)   | 6830          | psi      | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Break) | 150           | %        | ASTM D638   |
| Impact                                  | Nominal Value | Unit     | Test Method |
| Notched Izod Impact                     | 4.6           | ft·lb/in | ASTM D256   |
| Hardness                                | Nominal Value | Unit     | Test Method |
| Durometer Hardness (Shore D)            | 77            |          | ASTM D2240  |
| Thermal                                 | Nominal Value | Unit     | Test Method |
| Vicat Softening Temperature             | 167           | °F       | ASTM D1525  |
|   |               |          |             |

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 9.8 in/min

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