

704

- Rigid Polyvinyl Chloride

Thursday, June 29, 2017

General Information				
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Material Status	Commercial: Active			
Availability	Asia Pacific			
Features	 Food Contact Acceptable 	Good Impact Resistance		
Uses	Bottles	Containers		
RoHS Compliance	RoHS Compliant			
Forms	• Pellets			
Processing Method	Blow Molding			

ASTM & ISO Properties 1				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.33		ASTM D792	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ² (Yield)	6830	psi	ASTM D638	
Tensile Elongation ² (Break)	150	%	ASTM D638	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	1.8	ft·lb/in	ASTM D256	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	77		ASTM D2240	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	181	°F	ASTM D1525	

Notes

Teknor Apex Company Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer) 505 Central Avenue

Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000 Fax: 401-725-8095

Toll Free (U.S. only) 800-556-3864

Teknor Apex U.K. Ltd.

Tat Bank Road

Oldbury, West Midlands B69 4NH England

Phone: (44) 121-665-2100 Fax: (44) 121-544-5530

etpsales@teknorapex.co.uk

info@teknorapex.com



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¹ Typical properties: these are not to be construed as specifications.

² 9.8 in/min