

Sinelec CCB6975

- Specialty Polystyrene

Thursday, June 29, 2017

General Information			
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Material Status	Commercial: Active		
Availability	Asia Pacific		
Features	Conductive		
Uses	• Sheet		
RoHS Compliance	RoHS Compliant		
Forms	• Pellets		
Processing Method	Sheet Extrusion		

ASTM & ISO Properties 1				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.11		ASTM D792	
Melt Mass-Flow Rate (MFR) (200°C/10.0 kg)	2.0 to 8.0	g/10 min	ASTM D1238	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	3920	psi	ASTM D638	
Tensile Elongation (Break)	40	%	ASTM D638	
Flexural Modulus	290000	psi	ASTM D790	
Flexural Strength	5800	psi	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	0.66	ft·lb/in	ASTM D256	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity	< 1.0E+5	ohms	ASTM D257	
Volume Resistivity	< 1.0E+5	ohms·cm	ASTM D257	

Processing Information				
Extrusion	Nominal Value	Unit		
Drying Temperature	176	°F		
Drying Time	2.0 to 4.0	hr		
Suggested Max Moisture	0.20	%		
Cylinder Zone 1 Temp.	374	°F		
Cylinder Zone 2 Temp.	392	°F		
Cylinder Zone 3 Temp.	410	°F		
Cylinder Zone 4 Temp.	428	°F		
Cylinder Zone 5 Temp.	428	°F		
Die Temperature	428	°F		

Notes

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Revision Date: 4/17/2014

¹ Typical properties: these are not to be construed as specifications.

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