

Monprene® OM-10155-01

Teknor Apex Company - Thermoplastic Elastomer

Friday, June 30, 2017

General Information

Product Description

Monprene OM-10155-01 is a specialty thermoplastic elastomer, available in NAT, BLK, and colors, designed for overmolding applications like grips and anti-skid parts for a variety of consumer and industrial products. Monprene OM-10155-01 is a medium hardness, low density opaque grade that exhibits excellent adhesion to nylon.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Appliances • Bonding • Cell Phones • Flexible Grips	• Handles • Knobs • Overmolding • Power/Other Tools	• Sporting Goods • Writing Instruments
RoHS Compliance	• RoHS Compliant		
Appearance	• Black	• Colors Available	• Opaque
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

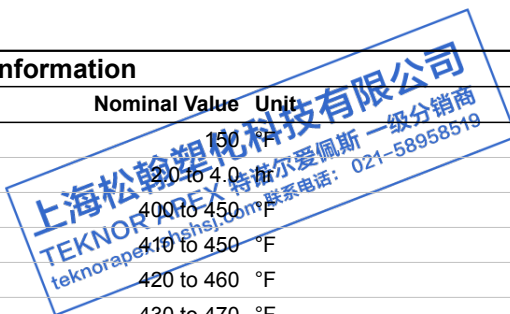
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.910		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	14	g/10 min	ASTM D1238
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	725	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	57		
Shore A, 5 sec	55		
Additional Information	Nominal Value	Unit	
Adhesion to Nylon			

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	400 to 450	°F
Middle Temperature	410 to 450	°F
Front Temperature	420 to 460	°F
Nozzle Temperature	430 to 470	°F
Processing (Melt) Temp	430 to 470	°F



Revision Date: 8/18/2016

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Injection	Nominal Value	Unit
Mold Temperature	75 to 140	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in

Notes

¹ Typical properties: these are not to be construed as specifications.

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