

Sarlink® TPE EE-2275N

Teknor Apex Company - Thermoplastic Elastomer

Thursday, June 29, 2017

General Information

Product Description

Sarlink EE-2275 is a general purpose thermoplastic elastomer designed for extruded automotive exterior applications. Sarlink EE-2275 exhibits good elastic properties w sunlight resistance and UV absorbing characteristics.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Filled • High Density • High Specific Gravity	• Light Stabilized • Low Flow • Medium Hardness	• Sunlight Resistant • UV Absorbing
Uses	• Automotive Applications	• Automotive Exterior Parts	• Automotive Exterior Trim
RoHS Compliance	• RoHS Compliant		
Appearance	• Opaque		
Forms	• Pellets		
Processing Method	• Extrusion		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0	g/10 min	ASTM D1238

Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ²			ISO 37
Across Flow : 100% Strain	351	psi	
Flow : 100% Strain	466	psi	
Tensile Stress ²			ISO 37
Across Flow : Break	1260	psi	
Flow : Break	885	psi	
Tensile Elongation ²			ISO 37
Across Flow : Break	750	%	
Flow : Break	580	%	
Tear Strength ³			ISO 34-1
Across Flow	180	lbf/in	
Flow	200	lbf/in	
Compression Set ⁴			ISO 815
73°F, 22 hr	27	%	
158°F, 22 hr	47	%	
194°F, 70 hr	70	%	
257°F, 70 hr	81	%	

Hardness	Nominal Value	Unit	Test Method
Shore Hardness			
Shore A, 1 sec, Injection Molded	78		ISO 868
Shore A, 5 sec, Injection Molded	76		
Shore A, 15 sec, Injection Molded	74		



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Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air ⁵			ISO 188
Across Flow : 230°F, 1008 hr	-2.3	%	
Flow : 230°F, 1008 hr	-3.3	%	
Across Flow : 100% Strain 230°F, 1008 hr	17	%	
Flow : 100% Strain 230°F, 1008 hr	15	%	
Across Flow : 257°F, 168 hr	-4.9	%	
Flow : 257°F, 168 hr	-3.3	%	
Across Flow : 100% Strain 257°F, 168 hr	16	%	
Flow : 100% Strain 257°F, 168 hr	15	%	
Change in Tensile Strain at Break in Air ⁵			ISO 188
Across Flow : 230°F, 1008 hr	-2.4	%	
Flow : 230°F, 1008 hr	-5.8	%	
Across Flow : 257°F, 168 hr	-4.9	%	
Flow : 257°F, 168 hr	-7.4	%	
Change in Shore Hardness in Air			ISO 188
Shore A, 230°F, 1008 hr ⁶	-5.6		
Shore A, 230°F, 1008 hr ⁷	-5.1		
Shore A, 230°F, 1008 hr ⁸	-4.9		
Shore A, 257°F, 168 hr ⁶	0.80		
Shore A, 257°F, 168 hr ⁷	0.90		
Shore A, 257°F, 168 hr ⁸	1.2		

Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec ⁻¹)	289	Pa·s	ASTM D3835

Legal Statement

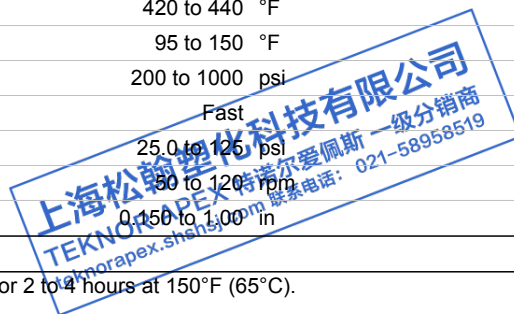
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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	390 to 410	°F
Middle Temperature	400 to 420	°F
Front Temperature	410 to 430	°F
Nozzle Temperature	420 to 440	°F
Processing (Melt) Temp	420 to 440	°F
Mold Temperature	95 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).



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Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	380 to 400	°F
Cylinder Zone 2 Temp.	390 to 410	°F
Cylinder Zone 3 Temp.	400 to 420	°F
Cylinder Zone 4 Temp.	400 to 420	°F
Cylinder Zone 5 Temp.	410 to 430	°F
Die Temperature	420 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type 1, 20 in/min

³ Method Ba, Angle (Unnicked), 20 in/min

⁴ Type A

⁵ Type 1

⁶ 1 sec

⁷ 5 sec

⁸ 15 sec

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